

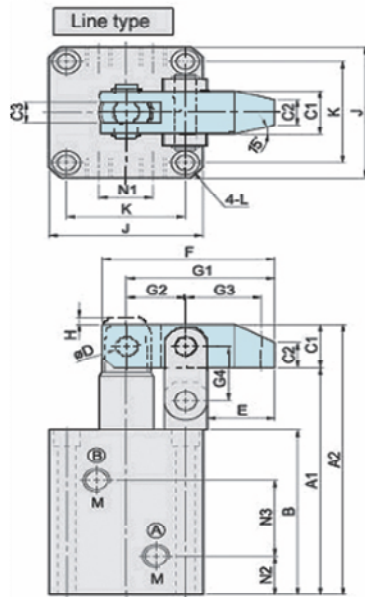
# 治具型杠杆式油压缸

HLC系列 Hydraulic lever-type Clamping Cylinder

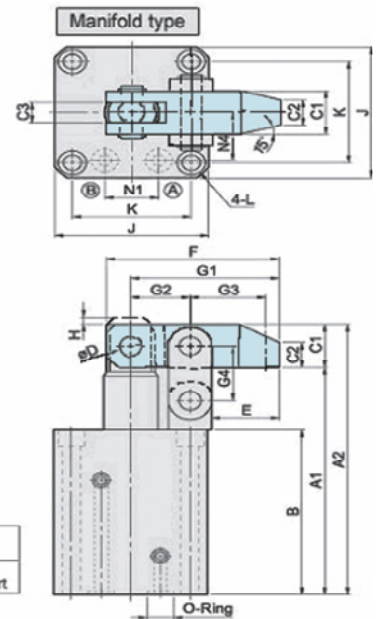
最大使用压力70kg/cm<sup>2</sup>



管接式:



油路板式:



(A) 夹持油孔  
Clamping Port  
(B) 放鬆油孔  
Unclamping Port

| 规格型号                       | 管接式  | HLC-25                 | HLC-32          | HLC-40     | HLC-50      | HLC-63      |
|----------------------------|------|------------------------|-----------------|------------|-------------|-------------|
|                            | 油路板式 | HLC-M25                | HLC-M32         | HLC-M40    | HLC-M50     | HLC-M63     |
| 气缸内径                       |      | ∅25                    | ∅32             | ∅40        | ∅50         | ∅63         |
| 活塞杆径                       |      | ∅18                    | ∅20             | ∅22.4      | ∅28         | ∅35         |
| 转角行程                       |      | 25                     | 25              | 30         | 34          | 40          |
| 受压面积 拉入/推出 cm <sup>2</sup> |      | 2.37/4.91              | 4.9/8.04        | 8.63/12.57 | 13.47/19.63 | 21.56/31.17 |
| 理论夹持力 30kg/cm <sup>2</sup> |      | 116                    | 190             | 288        | 453         | 701         |
| 使用流体                       |      | 已滤清之标准液压油              |                 |            |             |             |
| 最大操作压力                     |      | 70kg/cm <sup>2</sup>   |                 |            |             |             |
| 使用压力范围                     |      | 5-50kg/cm <sup>2</sup> |                 |            |             |             |
| 作动方式                       |      | 复动式                    |                 |            |             |             |
| A1                         |      | 103                    | 112             | 122        | 137         | 155         |
| A2                         |      | 122                    | 131             | 144.2      | 162.4       | 186.8       |
| B                          |      | 76                     | 85              | 90         | 100         | 111         |
| C1                         |      | □19                    | □19             | □22.2      | □25.4       | □31.8       |
| C2                         |      | 11                     | 11              | 13         | 15          | 19          |
| C3                         |      | 9                      | 9               | 10         | 11          | 15          |
| ∅D                         |      | ∅8                     | ∅8              | ∅10        | ∅12         | ∅15         |
| E                          |      | 25                     | 25              | 30         | 35.5        | 43          |
| F                          |      | 64                     | 64              | 77         | 90          | 110         |
| G1                         |      | 55                     | 55              | 66         | 77          | 94          |
| G2                         |      | 22                     | 22              | 26         | 30          | 36          |
| G3                         |      | 28                     | 28              | 34         | 39          | 48          |
| G4                         |      | 24                     | 24              | 29         | 33          | 39          |
| H                          |      | 3                      | 3               | 4          | 4           | 4           |
| J                          |      | 55                     | 57              | 69         | 75          | 96          |
| K                          |      | 42                     | 44              | 52         | 58          | 75          |
| L                          |      | ∅6.8-∅10.5x6.5D        | ∅6.8-∅10.5x6.5D | ∅9-∅14x9D  | ∅9-∅14x9D   | ∅11-∅18x11D |
| M                          |      | PT1/8                  | PT1/8           | PT1/4      | PT1/4       | PT1/4       |
| N1                         |      | 18                     | 22              | 26         | 32          | 38          |
| N2                         |      | 17                     | 19              | 19         | 21.5        | 22          |
| N3                         |      | 33                     | 38              | 40         | 45          | 52          |
| N4                         |      | 20                     | 22              | 26         | 30          | 38          |
| 油封o-ring                   |      | P7                     | P7              | P8         | P8          | P9          |
| 重量(Kg)                     |      | 1.85                   | 2.1             | 3.3        | 4.45        | 8.2         |

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